



LEWISPORT COIL COATING ALUMINUM COILED SHEET MANUFACTURING LIMITS

Coated Sheet

Thickness (Inches) (Over-Through)	Minimum Width (Inches)	Maximum Width (Inches)	Tempers
0.012 - 0.064	30	49	HX2, HX4, H291, HX6, HX8
0.016 - 0.050	30	60	HX2, HX4, H291, HX6, HX8
0.050 - 0.064	30	55* * Note #10	HX2, HX4, H291, HX6, HX8
0.064 - 0.072	30	48	All tempers subject to inquiry.

Above information indicates standard availability. Please review notes below for any additions or variations.

Notes:

- 1) For specific alloy, temper, gauge, width combinations, please refer to the appropriate Aluminum Coiled Sheet Manufacturing Limits sheet. Intermediate and special "P" tempers are generally available but are subject to inquiry. H4X tempers and O temper coated products are subject to inquiry.
- 2) Available coatings: See Coated Products, Paint Characteristics & Availabilities sheet.
- 3) 60" to 63" widths are subject to inquiry.
- 4) Slit width 4.00" minimum.
- 5) Half-commercial gauge tolerances are available on a "before coating" basis only.
- 6) Coated availability in one or two side full coats.
- 7) Top coats and bottom coats must be paint system and gloss compatible.
- 8) Arbors and core sizes for other than 20" ID subject to inquiry. Fiber cores are available.
- 9) All coated product orders require a minimum (per color set-up):
 - Continuous Cast and Compact Sheet, the minimum is 18,000#.
 - Lewisport DC minimums follow the Ingot Minimums established for each alloy.
 - Lesser quantities subject to inquiry.
- 10) 54.25" maximum width available for any orders requiring two-coat paint systems (Primer/Topcoats).
- 11) OD's below 70 PIW are subject to inquiry.
- 12) Maximum OD is 80".