



LEWISPORT ROLLING MILL

ALUMINUM COILED SHEET MANUFACTURING LIMITS

HEAVY GAUGE COATED SHEET – TOLL PROCESSED

Thickness (Inches) (Over-Through)	Minimum Width (Inches)	Maximum Width (Inches)	Alloys/Tempers
0.072 - 0.125	24	60	3003, 3004, 3105, 5052: HX2, HX4, HX6, HX8
0.125 - 0.160	24	60	3003, 3004, 3105, 5052: HX2, HX4

Above information indicates standard availability. Please review notes below for any additions or variations.

Notes:

- 1) For specific alloy, temper, gauge, width combinations, please refer to the appropriate Manufacturing Limits sheet. Intermediate and special "P" tempers are generally available but are subject to inquiry. H4X tempers are not available.
- 2) Standard 24" inside diameter.
- 3) Fiber Cores subject to inquiry.
- 4) 36" minimum outside diameter.
- 5) Cut to length sheet subject to inquiry.
- 6) 40,000 pound minimum item quantity per color set-up. Lesser quantities setup subject to inquiry.

Available Coatings:

- 1) Clean only.
- 2) Clean and chemical pre-treatment.
- 3) Primer only applications.
- 4) Single coat polyester one side, washcoat or epoxy primer-reverse side.
- 5) Single coat acrylic one side, washcoat or epoxy primer-reverse side.
- 6) Two sides full coat subject to inquiry.
- 7) Strippable film is subject to inquiry.